

## 2019 Pharmaceutical / Biological Facility Cleanroom Cost Data **Benchmarks**

ISO 6-Class 1,000, ISO 7-Class 10,000, ISO 8-Class 100,000 Cleanrooms & Wall Systems for Modularized and Stick-Built (Built on Site) applications: Costs are based on US applications:

Appropriate for Pharmaceutical & Bio Facilities, R&D Laboratories & Buildings, Computer Chip Manufacturing, Medical Device / Packaging Facilities, Nano Production Facilities & Hi-Tech Type Facilities.

Clean rooms costs (as a rule of thumb) range between \$200 and \$550 per Square Foot (footprint). Typically the larger the room size the lower the square foot cost value. Note: costs are based on 10' floor to ceiling height.

CLASSIFICATION Modularized / Pre-Assembled & installed at site	Cost per Square Foot Range for small applications less than 500 SF (room 25' x 20' x 10' high)	Cost per Square Foot Range for larger applications over 2,500 SF (room 50' x 50' x 10' high)
ISO 6 - Class 1,000	\$300 - \$400	\$200 - \$300
ISO 7 - Class 10,000	\$250 - \$350	\$150 - \$200
ISO 8 - Class 100,000	\$200 - \$250	\$100 - \$150
Stick Built (Built on Site)		
ISO 6 - Class 1,000	\$400 - \$550	\$300 - \$450
ISO 7 - Class 10,000	\$350 - \$500	\$250 - \$400
ISO 8 - Class 100,000	\$300 - \$450	\$200 - \$350

Square Foot (footprint) costs include: Washable wall vinyl covered gypsum components, c/w doors, windows, steel / aluminum framework, heavy duty vinyl floor finishes, suspended ceilings, mechanical & electrical elements & painting. Costs excludes: terrazzo flooring, fume hoods, air showers, fire protection / alarms, pass thru's, bio-safety cabinets, process / utility piping, production equipment, pedestal pads & i/c monitoring equipment.

To convert above values to metric values multiply above SF unit costs by 10.76

For additional benchmarks and similar types of construction costs refer to refer to our 2019 Hi-Tech Cleanroom Estimating Yearbook

If you have any questions or comments on this report please contact:

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